



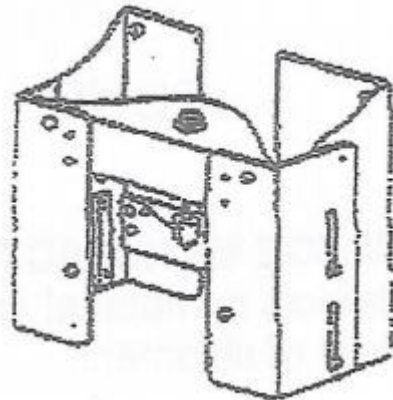
UNSURPASSED QUALITY MADE IN THE U.S.A.

Manual & Hydraulic
JackPlates, Fast Foot Pedals, **WWW.VANCEMFG.COM**
Transom Plates & More!

Instructions for P/N:

JPL2410; JPL2412; JPL2710; JPL2712; JPL2410SB; JPL2412SB;
JPL2710SB; JPL2712SB

The following P/N units listed above should be mounted using 3/8" diameter stainless steel mounting bolts; 3/8" diameter stainless steel washers; and 3/8" diameter stainless steel nylon locking nuts with anti seize applied on the bolts before installation. Stainless steel nylon locking nuts are recommended because they will not corrode or rust over time allowing your unit to last longer against elements. (A bolt kit is available from Vance Mfg online at www.vancemfg.com) The short side of the unit assembly faces against the boat transom with the long side against the engine. The Star-Board plate, available on the JPL2410SB; JPL2412SB; JPL2710SB; JPL2712SB is easily drilled for holes or used as a clamping surface.



The adjusting will be at the top of the assembly when installed. To adjust the Jack Plate loosen 4 side bolts and turn the adjusting bolt in the center clockwise to raise the engine. To lower your engine, turn the adjusting bolt counter clockwise. Always tighten side bolts after adjusting height! **CAUTION: ALL BOLTS SHOULD BE TIGHTENED PERIODICALLY!**

Tools needed:

To adjust the side bolts you will need two qty 3/4" wrenches / sockets

To adjust the center bolt that raises the jackplate up you will need one qty 9/16" wrench or socket

For more information visit www.vancemfg.com

Question? Email us at support@vancemfg.com

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Limited Warranty

Thank you for your purchase! Vance Manufacturing manual Jack Plate and manual kick-up plate products as well as manual accessories are warranted to be free from defects in material and workmanship for a period of 1 year from date of shipment to the original owner. Vance Manufacturing hydraulic jack plate and hydraulic kick-up plate are warranted to be free from defects in material and workmanship on the mechanical parts only for a period of the original owner's lifetime. All hydraulic and electrical components on the hydraulic jack plates and hydraulic kick-up plates are warranted for 1 year against manufacturer defects to the original owner. Proof of purchase is required.

Vance Manufacturing will, at its option, repair or replace items returned under this warranty upon its sole determination that such items are not the result of mishandling or misuse or altering by the customer. This exclusion also includes corrosion from salt water and other weather elements that may destroy or damage the unit including acts of God or any issues that would not be a defect of material or workmanship.

To secure repair or replacement of any parts under this warranty, the warranted parts must be delivered with shipping charges prepaid to our factory with the original receipt included in the box.

The warranty and warranties listed in this agreement are for the original owner purchaser only.

ALL WARRANTY ISSUES MUST BE SUBMITTED IN WRITING VIA MAIL OR EMAIL TO:

**VANCE MANUFACTURING
ATTN: WARRANTY
1266 ARDMORE HWY
TAFT, TN 38488**

**EMAIL: SUPPORT@VANCEMFG.COM
PHONE: 1.931.425.6820**

If you have any questions, please drop us an email or give us a call!