



UNSURPASSED QUALITY MADE IN THE U.S.A.

Manual & Hydraulic
JackPlates, Fast Foot Pedals, **WWW.VANCEMFG.COM**
Transom Plates & More!

Instructions for P/N: JPL4000

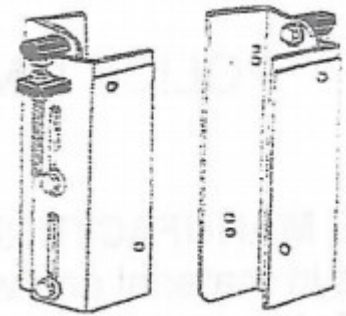
This Jack Plate is designed to fit most V-6 outboards and will accommodate those motors equipped with dual steering and 90 degree tilt.

Jack Plate will mount in existing engine mounting holes of most outboards, 150 HP or less. Install short side of Jack Plate halves to boat transom and long side to motor. The cutout on top of short side is for trim clearance.

On Mercury models from 1976 to 1979 it will be necessary to purchase one 32-67740 and one 32-67742 trim hose so that hoses can be routed over transom.

Use ½" diameter stainless steel bolts with stainless steel lock nuts for installation. Over sized washers should be used inside transom to prevent damage.

To change angle of Jack Plate simply support engine with proper lifting equipment – remove bolt through hex boss on top of Jack Plate – loosen side bolts and tilt engine to desired position and re-install top bolts in hex boss. Adjust to proper height and tighten all bolts securely.



CAUTION: Before attempting to adjust Jack Plate, make sure you have loosened all bolts, adjust evenly from side to side a slight amount at a time to prevent binding. After adjusting, make sure you Tighten all bolt securely. All bolts should be tightened periodically!

Tools needed:

To adjust the side bolts you will need two qty ¾" wrenches / sockets

To adjust the side bolt that raises the jackplate up you will need one qty 15/16" wrench only

For more information visit www.vancemfg.com

For questions Email: support@vancemfg.com

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Limited Warranty

Thank you for your purchase! Vance Manufacturing manual Jack Plate and manual kick-up plate products as well as manual accessories are warranted to be free from defects in material and workmanship for a period of 1 year from date of shipment to the original owner. Vance Manufacturing hydraulic jack plate and hydraulic kick-up plate are warranted to be free from defects in material and workmanship on the mechanical parts only for a period of the original owner's lifetime. All hydraulic and electrical components on the hydraulic jack plates and hydraulic kick-up plates are warranted for 1 year against manufacturer defects to the original owner. Proof of purchase is required.

Vance Manufacturing will, at its option, repair or replace items returned under this warranty upon its sole determination that such items are not the result of mishandling or misuse or altering by the customer. This exclusion also includes corrosion from salt water and other weather elements that may destroy or damage the unit including acts of God or any issues that would not be a defect of material or workmanship.

To secure repair or replacement of any parts under this warranty, the warranted parts must be delivered with shipping charges prepaid to our factory with the original receipt included in the box.

The warranty and warranties listed in this agreement are for the original owner purchaser only.

ALL WARRANTY ISSUES MUST BE SUBMITTED IN WRITING VIA MAIL OR EMAIL TO:

**VANCE MANUFACTURING
ATTN: WARRANTY
1266 ARDMORE HWY
TAFT, TN 38488**

**EMAIL: SUPPORT@VANCEMFG.COM
PHONE: 1.931.425.6820**

If you have any questions, please drop us an email or give us a call!